Mill House

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Play value

The Mill House creatively combines our popular Stilt House, our Crank Handle Pump, a wooden channel and our wooden Mill Wheel. This unique combination creates a Mill House with a particularly high play value. It offers a versatile, adaptable space that can be harmoniously integrated with a variety of terrains and opens numerous discovery and play opportunities for children. Central to the play is a fully functioning mill wheel, which is set in motion by pumping water using our Crank Handle Pump and a wooden channel. Children can independently guide water into the





channel and watch how it drives the Mill Wheel. This way, they discover the exciting effect of water on mechanical movements in a playful way. Our Mill House not only encourages individual play, but also interaction between children. Playing with the water in the Mill Wheel and channel encourages children to work together: they must decide how much water they need to get the shutter to open and the mill wheel to turn. This process requires communication, teamwork and joint problemsolving, which strengthens the children's social skills and promotes an awareness of cooperation and responsibility.

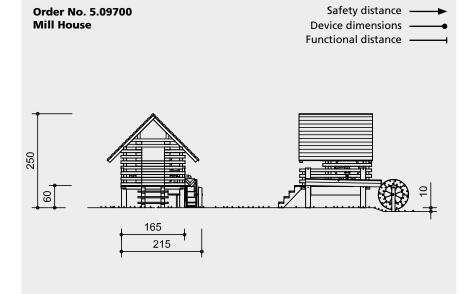
Fundamental characteristics

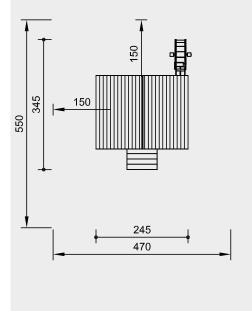
- Child proportions according to ergonomic requirements
- Appealing design
- Natural wooden surface which appeals to the senses
- Incentive for playing: role-playing games, water, interaction, hiding, view, cool down
- Movement: climbing up and around, pumping

Recommended for

- Kindergarten children
- Schoolchildren
- Supervised play areas, such as kindergartens, schools, after-school programmes or similar
- Public play areas without supervision, such as playgrounds, parks or similar







Scale 1:100

Safety check according to DIN EN 1176

Components

- 1 Large Timber House on Stilts incl. Staircase
- Crank Handle Pump incl. valve combination
- Triangular Channel
- Mill Wheel

Installation information

Surfacing requirements corresponding to a fall height of ≤ 0.60 m (please refer to price list for more detailed information)

Foundations 4 items 50 x 50 x 40 cm Excavation depth 60 cm 1 item 30 x 70 x 20 cm Excavation depth 40 cm 1 item 90 x 50 x 50 cm Excavation depth 70 cm

Attention:

Exact measurements may vary; for all installation dimensions refer to current assembly instructions. Technical changes reserved.

Technical information

Equipment made of non-impregnated mountain larch

Core-free

Sawn-timbers core-free, thus decreasing occurrences of cracking and undesired changes in shape



Claddings

Claddings made of mountain larch (4 - 5 cm). Peeled white by hand, natural tree surface remains tangible and perceptible



Plywood

Plywood made of mountain larch, three-layer (3 cm) or five-layer (4 cm). High dimensional stability, waterproof, glued according to DIN EN 13353:2011



Ground anchor

All parts used for anchoring to the ground are made of hot-dip galvanised steel or stainless steel



Floor of 25 mm tongue and groove boards Steps of stairs made of hardwood, 32 mm

Mill Wheel

Equipment made of non-impregnated mountain larch

Roller bearings

High-quality roller bearings made of chrome steel or stainless steel for rotating elements, easy to maintain and exchange, sealed



For more detailed explanation of the quality characteristics see price list.

Craftsman-like water wheel construction with grooved and slitted wood connections Shaft, hub and hoop made of stainless steel, glass bead blasted

Crank Handle Pump with extended run-out

Closed piston suction pump; pump made of stainless steel; cylinder and crank housing, mounting plate, piston rod and drive shaft made of stainless steel; the drive shaft brass bearing is replaceable, fitted with nipple for lubrication; cylinder with a liner made of brass alloy and plastic piston (POM); crank ring made of stainless steel, knob made of plastic material; the valve combination installed in the pump connection box for direct connection to mains water Ø 1 inch and a shut-off valve with backflow preventer (type EA) and drainage; external thread 1 inch; min 2.5 bar water pressure, max. 6 bar:

relief valve prevents swipe from striking back, water requirement approx. 18 l/min

Dimensions

(small deviations possible)

Height	2.50 m
Height floor	0.60 m
Length	2.45 m
Width	3.45 m
Weight	approx. 710 kg

